# **Facility Available:**

- 1. Vibration Fundamental Training System (VFT)
- 2. High Temp Macro Indentation Test Setup.
- 3. Electro Dynamic Vibration Shaker System.
- 4. High Velocity Gas Gun.



<u>Key Specifications:</u> Pendulum Vibration Module, Spring Mass Vibration Module, Torsional Vibration Module, Vibration Control Module. VFT Is capable to Take wide range of Vibration Experiments. 1. Lumped Systems Experiments. 2. Continuous Systems Experiments.

3. Vibration Control Experiments.

Man hr rate - 5000 for complete experimental demonstration



# <u>Key Specifications</u>: To determine brinell hardness of specimen at different temperature.

Max Load - 250 kgf to 3000 kgf in stage of 250 kgf Max Test Height - 350 mm Max Test Sample width and length - 350 mm X 350 mm Indenter Ball Diameter - 10 mm Temperature Range - room temp to 1200 deg. Cent. Job Rate - Room Temp - 1000 per indentation , High temp 5000 / indentation Man hr rate - 500 per hrs



# DEPARTMENT OF MECHANICAL ENGINEERING

# Stress analysis & Vibration Laboratory Brochure

This laboratory is mainly focused towards the experiments in the field of Vibration Analysis of Continuous Systems, Vibration Control by the use of various types of tuned mass damping, Provide familiarity to a wide range of sensors, Classical Control of Various first and second order systems ex problems,

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#### **Key Specifications:**

Max weight of sample 15 kg with structure Frequency - 5 Hz to 2000 Hz. Displacement - ± 25 mm Force - 3000 N Three test are carried out on electro dynamic shaker 1. Frequency Test 2. Shock Test 3. Random Test Job Rate - 2000 per Sample

#### Man hr rate - 500 per Sample



#### Key Specifications:

High velocity gas gun is used for study of dynamic indentation behaviour for metal and alloys. The main property which is evaluated from crater diameter is dynamic hardness. Max pressure up to 150 bar Job Rate - 3000 per Indentation **Man hr rate - 500 per hrs** 

# **Facility Available:**

## 1. CNC Turn Mill Centre

2.3D Printer





#### Key Specifications:

Capacity - Swing over bed - 500mm Chuck Diameter - 250 mm Spindle nose - A2 - 6 Turret - 12 stations Tailstock Quill diameter - 90 mm Accuracy - positioning - 0.010 mm Repeatability - 0.005 mm Job Rate - rate as per drawing & complexity of job to done Man hr rate - 1000 per hr

# DEPARTMENT OF MECHANICAL ENGINEERING

# Precision Machining Laboratory & Workshop Brochure

Develop a practical understanding of basic manufacturing processes, extend basic knowledge to solve manufacturing processes related problems, emphasize the problem solving process and application techniques, analyze data from experiments to performed and reach solution.

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#### **Key Specifications:**

Build Volume (LWH) - 300 X 300 X 300 mm Print Technology - fused filament fabrication (FFF) Layer resolution - 50 to 250 microns Nozzle diameter - 0.6 mm Filament diameter - 1.75 mm / up to 10 kg of spool Supportive material - PLA ABS HIPS Print speed - more that 100 mm/sec Extruder - 2 Connectivity - MicroSD Card, Ethernet, Wi-Fi, USB Job Rate - rate as per drawing & complexity of job to done Man hr rate - 500 per Sample

# **Facility Available:**

- 1. Micro Hardness Tester (Knoop & Vickers)
- 2. Pin on Disc (Wear & Friction Test Rig)
- 3. Tool Makers Microscope
- 4. Aluminium Stir Casting Furnace
- 5. Salt Spray Chamber (Fog test)
- **6.Surface Roughness Tester**
- 7. Muffle Furnace



Key Specifications: Hardness Scale - HV & HK Table Size - 100 mm X 100 mm Travelling Dist - 25 mm X 25 mm Eye Piece - 10 X digital Eyepiece Objectives - 5X , 10X & 50X Job Rate - 100 per Indentation Man hr rate - 500 per hr



# Key Specifications:

Pin Diameter - 5 mm to 12 mm Pin Length - 25 mm to 40 mm Load Range - upto 150N Disc speed - 100 to 1500 rpm Disc track dia - 10 mm to 140 mm Specimen Holder - Circular, Rectangular, Square Job Rate - 1000 per Sample **Man hr rate - 1000 per hr** 

## Key Specifications:

Stroke - 200 mm X 200 mm Min Resolution - 0.1 μm Measuring Objective - 5X, 10X, 20X Eye Piece resolution– 10 X Job Rate - 1000 per Sample

Man hr rate - 500 per hr



# DEPARTMENT OF MECHANICAL ENGINEERING

# Precision Engineering and Manufacturing Laboratory Brochure

To provides an introduction to precision engineering and manufacturing with an emphasis on the design and performance of precision machines and machine tools, metrology, tooling elements, machine structures, precision machining processes and planning.

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## Key Specifications:

Capacity - 2 Kg of Aluminium Maximum Temp - 900 deg Cent. Thermocouple - K Type Casting Type - Gravity Casting, Squeeze Casting, Rotary Casting Job Rate - 5000 per Casting Man hr rate - 1000 per hr

#### **Key Specifications:**

Chamber Capacity - 920 X 920 X 500 (LWH) mm, 400 L Fog Creation - 1 to 2 ml / hr Timer range - 999 hrs Resolution - 0.1 hr. Job Rate - 200 per hrs Man hr rate - 500 per sample

## Key Specifications:

Gauge Range - 300µm Resolution– 0.01 µm Stylus Type - Diamond , radius 5µm Traverse Length– 0.25—2.5 mm Cut of Value - 0.25, 0.8, 2.5 mm Job Rate - 1000 per Sample Man hr rate - 500 per hr

#### Key Specifications:

Maximum Temperature - 1100 °C Dimension - 12"X 6"X 6" Insulation - High temp crewool insulation Job Rate - 500 per hrs <u>Man hr rate - 200 per Sample</u>





## <u>3 D Particle Image Velocimetry</u> System

Dual Cavity Laser with 2x200mJ/ Pulse at15Hz ,2Nos Dual Frame PIV Cameras: 2MP, 12bit atleast 15Hz,Camera Filter (532nm) System computer with 8 Dual core Processers and 12 GB RAM Man hr Rate - Rs 5000 Per Hr



Thermal Imaging CameraTemperature Measurement Range- -40C to 2000CAccuracy - +/- 2% of Reading,Image Display - High resolutionColour LCDMan Hour Rate - Rs 1000 Per Hr



 Air Flow Experimental Unit

 16 Tube Manometer

 20 Pressure Measuring points

 Internal Pitot Tube Sliding

 External Pitot Tube in the Free Jet

 Iris Diaphgram/Orifice Plate/ Nozzle/

 Boundry Layer Attachment/ 3Pipe

 Fittings

 Man Hour rate - Rs 1000 Per Hr



Exhaust Gas Analyzer Model - AVG 500, Brand - Airvisor Weight– 5Kgs Fuel Type - Petrol, Diesel, LPG, CNG

<u>Man Hour rate - Rs 1000 Per Hr</u>



# DEPARTMENT OF MECHANICAL ENGINEERING

# Fluid and Thermal Engineering Laboratory Brochure

The objective of the thermal engineering laboratory is to introduce to students the fundamental theories and the industrial applications of thermodynamics, heat transfer and fluid mechanics. This laboratory also supports the advanced research in the area of Fuid & Thermal Engineering

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## **Boiling Heat Transfer Unit**

This Boiling Heat Transfer Unit Allows the student to see the processes taking place inside a glass cylinder and measure temperatures and heat flux under steady state conditions , Demonstration purpose Only Man Hour rate - Rs 1000 Per Hr

Cross Flow Heat Exchanger Attachments -Plain Tube and Tube Bundle in Cross Flow Finned Tube Bundle in Cross Flow Water to Air Heat Exchanger Heat Pipe Investigation Man Hour rate - Rs 1000 Per Hr

#### Metacentre Apparatus

Experimental Capabilities-Condition of Buoyancy Metacentric Height 'Stability of End Sections Center of Gravity of Mid Section Center of Thrust Man Hour rate - Rs 1000 Per Hr

#### **Micromanometer**

Range - -50 Pa to 2500Pa Accuracy of the Readout - 0.04FS Resolution - 0.1 Pa Max Static Pressure - 100Kpa Measuring Liquid - Demineralized water with wetting agent Man Hour rate - Rs 2000 Per Hr

